## CE 329, Fall 2015

## Assignment 29

## Problem Statement

Irreversible reaction (1) takes place in the liquid phase with a rate that is second order in the reactant. Suppose an isothermal recycle PFR was going to be used for this reaction and that it would operate at a temperature where the rate coefficient has a value of $193 \mathrm{ft}^{3} \mathrm{lbmol}^{-1} \mathrm{~h}^{-1}$. The stream to be processed has a flow rate of $21.2 \mathrm{ft}^{3} \mathrm{~h}^{-1}$ and contains 0.075 lbmol of $A$ per $\mathrm{ft}^{3}$. The PFR is 10 ft long and has a diameter of 4.4 inches. What will the overall conversion equal if the recycle ratio is zero? What will the overall conversion equal if the recycle ratio is 0.5 ?

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\begin{equation*}
A \rightarrow R \tag{1}
\end{equation*}
$$

